#### **Formule**

## Elektrina in električni tok

$$i = \frac{\Delta Q}{\Delta t}$$
$$J = \frac{I}{A}$$

# Magnetno polje

$$\mu_0 = 4\pi \cdot 10^{-7}$$

$$H = \frac{\Theta}{l}$$

$$\Theta = I \cdot N$$

$$F_m = B \cdot I \cdot l$$

$$B = \mu_r \cdot \mu_0 \cdot H$$

$$\Phi = B \cdot A$$

## Elektromagnetna indukcija

$$\begin{split} U_{\rm i} &= B \cdot v \cdot l = -N \frac{\Delta \Phi}{\Delta t} = -L \frac{\Delta i}{\Delta t} \\ L &= \mu_{\rm r} \cdot \mu_{\rm 0} \cdot \frac{N^2 \cdot A}{I} \end{split}$$

# Električno polje

$$\varepsilon_0 = 8,85 \cdot 10^{-12}$$

$$C = \frac{Q}{U}$$

$$W_e = \frac{Q \cdot U}{2} = \frac{C \cdot U^2}{2} = \frac{Q^2}{2 \cdot C}$$

$$E = \frac{U}{d}$$

$$F = Q \cdot E$$

$$C = \varepsilon_r \cdot \varepsilon_0 \cdot \frac{A}{d}$$

$$D = \varepsilon_r \cdot \varepsilon_0 \cdot E$$

## Enosmerna vezja

$$\begin{split} R &= \frac{U}{I} \\ R &= \rho \cdot \frac{l}{A} \\ R &= R_{20} \cdot \left(1 + \alpha \cdot \Delta T\right) \\ P &= U \cdot I = \frac{U^2}{R} = I^2 \cdot R \\ W_{\text{e}} &= P \cdot t = U \cdot I \cdot t \\ \eta &= \frac{P_{\text{izh}}}{P_{\text{vh}}} = \frac{W_{\text{izh}}}{W_{\text{vh}}} \end{split}$$

## Enostavni izmenični tokokrog

$$\omega = 2\pi \cdot f$$

$$u = U_{\text{m}} \cdot \sin(\omega \cdot t \pm \alpha_{\text{u}})$$

$$U = \frac{U_{\text{m}}}{\sqrt{2}}$$

$$P = U_{\text{R}} \cdot I_{\text{R}} = \frac{U_{\text{R}}^2}{R} = I_{\text{R}}^2 \cdot R$$

$$Q_{\text{L}} = U_{\text{L}} \cdot I_{\text{L}}$$

$$Q_{\text{C}} = U_{\text{C}} \cdot I_{\text{C}}$$

$$X_{\text{C}} = \frac{1}{\omega \cdot C}$$

$$X_{\text{L}} = \omega \cdot L$$

 $\varphi = \alpha_{\mathsf{u}} - \alpha_{\mathsf{i}}$ 

## Sestavljeni izmenični tokokrog

$$\begin{split} P &= S \cdot \cos \varphi \\ Q &= S \cdot \sin \varphi \\ S &= U \cdot I = \sqrt{P^2 + \left(Q_{\mathsf{L}} - Q_{\mathsf{C}}\right)^2} \\ R &= Z \cdot \cos \varphi \\ X &= Z \cdot \sin \varphi \end{split}$$

#### Realna tuljava

$$X_{L} = \omega \cdot L = 2\pi \cdot f \cdot L$$
$$tg\varphi = \frac{X_{L}}{R} = \frac{1}{tg\delta} = Q$$

## Realni kondenzator

$$X_{C} = \frac{1}{\omega \cdot C} = \frac{1}{2\pi \cdot f \cdot C}$$
$$tg\varphi = \frac{R}{X_{C}} = \frac{1}{tg\delta} = Q$$

#### Zaporedna vezava

$$Z = \sqrt{R^2 + (X_L - X_C)^2}$$

$$tg \varphi = \frac{X_L - X_C}{R} = \frac{U_L - U_C}{U_R}$$

#### Resonanca

$$f_0 = \frac{1}{2\pi\sqrt{L \cdot C}}$$
$$B = \frac{f_0}{O}$$

## Vzporedna vezava

$$Y = \sqrt{G^2 + \left(B_{\rm C} - B_{\rm L}\right)^2}$$
 
$$tg\varphi = -\frac{B_{\rm C} - B_{\rm L}}{G} = -\frac{I_{\rm C} - I_{\rm L}}{I_{\rm R}}$$

## Transformator

$$\frac{U_{1}}{U_{2}} = \frac{I_{2}}{I_{1}} = \frac{N_{1}}{N_{2}}$$

# Prehodni pojavi

$$\begin{split} \tau &= R \cdot C = \frac{L}{R} \\ t_{pp} &= 5 \, \tau \\ u_{c} &= U \cdot \left( 1 - e^{-t/\tau} \right) \\ u_{c} &= U \cdot e^{-t/\tau} \\ i_{L} &= \frac{U}{R} \cdot \left( 1 - e^{-t/\tau} \right) \\ i_{L} &= I \cdot e^{-t/\tau} = \frac{U}{R} \cdot e^{-t/\tau} \end{split}$$

# Digitalna tehnika

$$X+1=1$$

$$X+X=X$$

$$\overline{X}=X$$

$$\overline{X}=X$$

$$X\cdot 0=0$$

$$X+XY=X$$

$$(X+Y)=X$$

$$(X+\overline{Y})\cdot Y=XY$$

$$X\cdot \overline{Y}+Y=X+Y$$

$$(X+Y)+\overline{X}=1$$

$$(\overline{X}+\overline{Y})\cdot X=0$$

$$\overline{X}+\overline{Y}=\overline{X}\cdot \overline{Y}$$

$$\overline{X\cdot Y}=\overline{X}+\overline{Y}$$

$$X_{LSB}=\frac{x_{max}-x_{min}}{2^n}$$

$$x_{digit}=\frac{U_{analog}}{U_{LSB}}$$

## Elektronska vezja

Usmernik

$$\begin{split} U_{\rm sr} &= \frac{U_{\rm m}}{\pi} \rightarrow U_{\rm sr} = U_{\rm m} - \frac{I_{\rm sr}}{2f \cdot C} \\ U_{\rm sr} &= \frac{2U_{\rm m}}{\pi} \rightarrow U_{\rm sr} = U_{\rm m} - \frac{I_{\rm sr}}{4f \cdot C} \end{split}$$

Tranzistor

$$I_{C} = -\alpha \cdot I_{E} = \beta \cdot I_{B}$$
$$\beta = \frac{\alpha}{1 - \alpha}$$
$$I_{E} + I_{B} + I_{C} = 0$$

Operacijski ojačevalnik

invertirajoči

$$A = -\frac{R_{\rm p}}{R_{\rm v}}$$

 $R_{\rm p}$  – upor v povratni zanki

 $R_{\rm v}$  – upor na invertirajočem vhodu

neinvertirajoči

$$A = 1 + \frac{R_{\rm p}}{R_{\rm v}}$$

## Elektromotorni pogon

$$\begin{split} P &= U \cdot I \\ P_{\text{el.mot}} &= \sqrt{3} \cdot U \cdot I \cdot \cos \varphi \\ I_{\text{ZY}} &= \frac{1}{3} \cdot I_{\text{Z}\Delta} \\ M_{\text{ZY}} &= \frac{1}{3} \cdot M_{\text{Z}\Delta} \\ R_{\text{vodnika}} &= \frac{p \cdot l}{A} \\ U_2 &= \frac{N_2}{N_1} \cdot U_1 \\ U_{\text{max}} &= U_{\text{ef}} \cdot \sqrt{2} \\ Q &= P \cdot \tan \varphi \\ S &= \frac{P}{\cos \varphi} \\ M &= \frac{P_{\text{meh}} \cdot 30}{\pi \cdot n} \\ n_{\text{s}} &= \frac{f \cdot 60}{p} \\ p &= \frac{f \cdot 60}{n_{\text{s}}} \\ s &= \frac{n_{\text{s}} - n}{n} \cdot 100 \ \% \end{split}$$

## Presek vodnikov in moč bremen

$$\begin{split} A &= \frac{200 \cdot l \cdot I}{\lambda \cdot \Delta u\% \cdot U_{\mathrm{f}}} = \frac{200 \cdot l \cdot P}{\lambda \cdot \Delta u\% \cdot U_{\mathrm{f}}^{2}} \\ A &= \frac{200 \cdot l \cdot I \cdot \cos\varphi}{\lambda \cdot \Delta u\% \cdot U_{\mathrm{f}}} = \frac{200 \cdot l \cdot P}{\lambda \cdot \Delta u\% \cdot U_{\mathrm{f}}^{2}} \\ A &= \frac{100 \cdot l \cdot I \cdot \sqrt{3}}{\lambda \cdot \Delta u\% \cdot U} = \frac{100 \cdot l \cdot P}{\lambda \cdot \Delta u\% \cdot U^{2}} (\mathrm{mm}^{2}) \\ A &= \frac{100 \cdot l \cdot I \cdot \cos\varphi \cdot \sqrt{3}}{\lambda \cdot \Delta u\% \cdot U} = \frac{100 \cdot l \cdot P}{\lambda \cdot \Delta u\% \cdot U^{2}} \\ I_{\mathrm{ks}}^{2} \cdot t \leq \left(k_{\mathrm{cu}} \cdot A\right)^{2} \qquad J = \frac{I}{A} \\ A &= \frac{200}{\lambda \cdot \Delta u\% \cdot U^{2}} \cdot \sum \left(P_{\mathrm{i}} \cdot l_{\mathrm{i}}\right) \\ R &= \frac{\rho \cdot l}{A} \\ \Delta U &= \frac{2 \cdot l \cdot I}{\lambda \cdot A} (\mathsf{V}) \end{split}$$

## Regulacije

$$K_{\rm p} = \frac{y_{\rm o}}{x_{\rm o}}$$

 $PT_1$  – člen (odziv sistema)

$$X_{\rm izh} = K_{\rm p} \cdot \left(1 - e^{-\frac{t}{\tau}}\right) \cdot X_{\rm vh}$$

 $X_{
m vh}$  — vhodna veličina  $X_{
m izh}$  — izhodna veličina K<sub>p</sub> − ojačanje sistema

τ – časovna konstanta sistema

I – člen

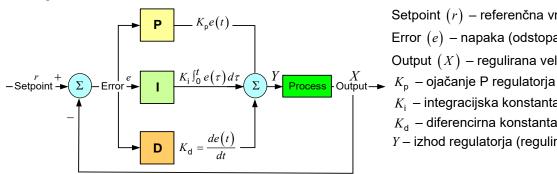
$$X_{izh}(t) = K_{l} \cdot fx_{vh}(t) dt$$

Če je  $x_{vh}(t)$  konstantna vrednost,

dobimo: 
$$X_{izh} = K_l \cdot x_{vh} \cdot t$$

$$X_{\rm izh}\left(t\right) = K_{\rm D} \cdot \frac{\Delta X_{\rm vh}\left(t\right)}{\Delta t}$$

## PID regulator



Setpoint (r) – referenčna vrednost Error (e) – napaka (odstopanje)

Output (X) – regulirana veličina

 $K_{i}$  – integracijska konstanta  $T_{i}$  = 1/ $K_{i}$ 

 $K_{\rm d}$  – diferencirna konstanta

Y – izhod regulatorja (regulirana veličina)

$$y(t) = K_{p}e(t) + K_{i} \int_{0}^{t} e(\tau) d\tau + K_{d} \frac{de(t)}{dt}$$

$$y = K_{\rm p} \cdot \left(e + \frac{1}{T_{\rm N}} \int e \ dt + T_{\rm V} \cdot \frac{de}{dt}\right)$$
  $T_{\rm N}$  – integralni čas  $T_{\rm V}$  – diferencirni čas

Digitalni PID regulator (e je v času  $\Delta t$  konstanten)

$$Y = K_{p} \cdot e + K_{i} \cdot \sum (e \cdot \Delta t) + K_{d} \cdot (\Delta e / \Delta t)$$

 $\Delta t$  – časovni interval izračuna

#### ZN – metoda nastavitve parametrov PID regulatorja

Vrsta nadzora	$K_{p}$	$K_{i}$	$K_{d}$
Р	0,50 K <sub>u</sub>	_	_
PI	0,45 K <sub>u</sub>	0,54 K <sub>u</sub> /T <sub>u</sub>	_
PID	0,60 K <sub>u</sub>	$0,2 K_{\rm u}/T_{\rm u}$	$3 K_{\rm u} T_{\rm u} / 40$

K<sub>u</sub> – kritično ojačanje  $T_{\rm u}$  – perioda nihanja

# Ujemi strojnih delov

$$Z_{\text{maks}} = A_{\text{g}} - a_{\text{d}}$$

$$Z_{\rm min} = A_{\rm d} - a_{\rm g}$$

## **Toleranca**

$$d_{g} = d + a_{g}$$

$$d_{d} = d + a_{d}$$

$$T = a_{\mathsf{g}} - a_{\mathsf{d}}$$

$$D_{\rm g} = D + A_{\rm g}$$

$$D_{\rm d} = D + A_{\rm d}$$

$$T = A_{\rm g} - A_{\rm d}$$

# Preračun ležajev

$$L_{\rm h} = \frac{10^6}{60 \cdot n} \cdot \left(\frac{C^3}{F^3}\right)$$

# Delo, moč, izkoristek

$$\eta = \frac{P_{\rm k}}{P_{\rm el}}$$

$$P = m \cdot g \cdot v$$

$$P = \frac{m \cdot g \cdot h}{t}$$
$$v = \pi \cdot D \cdot n$$

$$v = \pi \cdot D \cdot n$$

$$P = T \cdot \boldsymbol{\varpi}$$

$$T = F \cdot \frac{d}{2}$$

$$\varpi = \frac{\pi \cdot n}{30}$$
$$P = F \cdot v$$

$$P = F \cdot v$$

$$P = \frac{A}{t}$$
$$A = F \cdot s$$

$$A = F \cdot s$$

$$A = m \cdot g \cdot h$$

# Hitrost pri obdelavi

$$v_{c} = \pi \cdot d \cdot n$$

$$v_{\mathsf{f}} = f \cdot n$$

$$f = f_{\mathsf{Z}} \cdot z$$

#### Pnevmatika in hidravlika

$$\begin{split} A &= \frac{F}{p_{\rm e} \cdot \eta} \\ d &= \sqrt{\frac{4 \cdot A}{\pi}} \\ Q_{\rm v} &= A \cdot s \cdot n \cdot \frac{p_{\rm e} + p_{\rm okol}}{p_{\rm okol}} \\ P &= \frac{p_{\rm e} \cdot Q_{\rm v}}{\eta} \\ P_{\rm mot} &= \frac{Q \cdot p}{600} \\ P_{\rm \'{e}rp} &= P_{\rm vh} \cdot \eta_{\rm mot} \cdot \eta_{\rm \'{e}rp} \\ Q &= V_{\rm v} \cdot n \cdot \eta_{\rm v} \\ Q &= \frac{P_{\rm \'{e}rp}}{p_{\rm e}} \\ Q_{\rm v} &= A \cdot v = \frac{\pi \cdot D^2}{4} \cdot v \\ \eta &= \frac{P_{\rm izh}}{P_{\rm ch}} \rightarrow P_{\rm \'{e}rp} = P_{\rm vh} \cdot \eta_{\rm mot} \cdot \eta_{\rm \'{e}rp} \end{split}$$

#### Robotika in kinematika

$$d^{2} = a^{2} + b^{2} - 2ab \cdot \cos(\beta)$$

$$\cos(\beta) = \frac{a^{2} + b^{2} - x^{2} - y^{2}}{2ab}$$

$$K2 = \arctan\left(\frac{y}{x}\right)$$

$$K1 = \arccos\left(\frac{a^{2} + x^{2} + y^{2} - b^{2}}{2a\sqrt{x^{2} + y^{2}}}\right)$$

## Napetost v elementu

$$\sigma = \frac{F_{N}}{A_{N}}$$

$$p = \frac{F}{A}$$

$$\tau = \frac{F_{S}}{A_{S}}$$

# Prečni zatič (pesto in gred)

$$\begin{split} \tau &= \frac{F}{2 \cdot A} \le \tau_{\text{dop}} \\ A &= \frac{\pi \cdot d^2}{4}, \quad F = \frac{2 \cdot T}{D} \\ p_{\text{n}} &= \frac{6 \cdot T}{D^2 \cdot d} \le p_{\text{dop}} \\ p_{\text{z}} &= \frac{4 \cdot T}{d \cdot \left(D_{\text{z}}^2 - D^2\right)} \le p_{\text{dop}} \\ \tau_{\text{s}} &= \frac{4 \cdot T}{D \cdot \pi \cdot d^2} \le \tau_{\text{sdop}} \end{split}$$

# Vijačne zveze

Sile na navoju		
$F_{t} = F \cdot tan\big(\gamma \pm \rho\big)$		
$\tan \gamma = \frac{P}{\pi \cdot d_2}$		
$\tan \rho = \frac{\mu}{\cos \frac{\alpha}{2}}$		
$T = F_{t} \cdot \frac{d_2}{2}$		
Drodnanati viiak		

## Vijak brez prednapetja

$$\sigma = \frac{F}{A} \le \sigma_{dop}$$

$$A = \frac{\pi \cdot d_1^2}{4}$$

$$\sigma_{dop} = \frac{R_{p0,2}}{\nu}$$

$$p = \frac{F}{z \cdot A_p} \le p_{dop}$$

$$A_p = \frac{\pi}{4} \cdot (d^2 - D_1^2)$$

$$H = z \cdot P$$

#### Vzdolžni zatič

$$p = \frac{F}{A_{\rm P}} \leq p_{\rm dop}$$
 
$$A_{\rm p} = \frac{n \cdot l \cdot d}{2}$$
 n ... število zatičev, D ... premer gredi 
$$\tau_{\rm s} = \frac{F}{A_{\rm s}} \leq \tau_{\rm sdop}$$
 
$$A_{\rm s} = n \cdot d \cdot l$$
 
$$F = \frac{2 \cdot T}{D}$$

## Prednapeti vijak

$$A = \frac{\sqrt{2} \cdot F}{\sigma_{\text{dop}}}$$

$$\sigma_{\text{dop}} = \frac{R_{\text{po,2}}}{v}$$

$$\sigma_{\text{p}} = \sqrt{\sigma^2 + 3 \cdot (\alpha_0 \cdot \tau)^2}$$

$$\sigma = \frac{F}{A}, \quad A = \frac{\pi \cdot d_1^2}{4}$$

$$\tau = \frac{T}{W_t}, \quad W_t = \frac{\pi \cdot d_1^3}{16}$$

$$p = \frac{F}{z \cdot A_p} \le p_{\text{dop}}$$

$$A_p = \frac{\pi}{4} \cdot (d^2 - D_1^2)$$

$$H = z \cdot P$$

# Prečno obremenjen vijak

Precno obrem
$$\tau = \frac{F}{A} \le \tau_{\text{dop}}$$

$$A = \frac{\pi \cdot D_1^2}{4}$$

$$\tau_{\text{dop}} = \frac{R_{\text{p0,2}}}{\nu}$$

$$p = \frac{F}{A_{\text{d}}} \le p_{\text{dop}}$$

$$A_{\text{d}} = s \cdot D_1$$

# Privijanje vijaka

$$W = F_1 \cdot 2\pi \cdot r$$
$$W = F_2 \cdot P$$

## Zveze s sorniki

$$\sigma = \frac{M_{\rm maks}}{W_{\rm z}} \le \sigma_{\rm dop}$$

$$M_{\text{maks}} = \frac{F}{4} \cdot \left( a + \frac{b}{2} \right)$$

$$W_{\mathsf{Z}} = \frac{\pi \cdot d^3}{32}$$

$$\tau = \frac{F}{2 \cdot A} \le \tau_{\mathsf{dop}}$$

$$A = \frac{\pi \cdot d^2}{4}$$

$$p_{\mathsf{d}} = \frac{F}{A_{\mathsf{d}}} \le p_{\mathsf{dop}}$$

$$A_{d} = d \cdot b$$

$$p_{\mathsf{V}} = \frac{F}{A_{\mathsf{V}}} \le p_{\mathsf{dop}}$$

$$A_{\mathsf{V}} = \mathbf{2} \cdot d \cdot a$$

# Zveza z zagozdo

$$p = \frac{2 \cdot T}{d \cdot l^* \cdot t_2 \cdot i} \le p_{\mathsf{dop}}$$

## Zveza z mozniki

$$p = \frac{k \cdot 2 \cdot T}{d \cdot l^* \cdot (h - t_1) \cdot i} \le p_{\mathsf{dop}}$$

$$k = 1$$
, če je  $i = 1$ 

$$k = 1,35$$
, če je  $i > 1$ 

#### Osi in gredi

$$d = \sqrt[3]{\frac{32 \cdot M_{\text{maks}}}{\pi \cdot \sigma_{\text{dop}}}}$$

$$d = \sqrt[3]{\frac{16 \cdot T}{\pi \cdot \tau_{\mathsf{dop}}}}$$

$$T = \frac{P}{\omega} = 9,55 \cdot \frac{P}{n}$$

#### **Kovice**

$$\tau = \frac{F}{A_1 \cdot m \cdot n} \le \tau_{\text{sdop}}$$

$$A_1 = \frac{\pi \cdot d_1^2}{4}$$

$$p = \frac{F}{d_1 \cdot s \cdot n} \le p_{\mathsf{dop}}$$

## Temperaturno raztezanje

$$\Delta l = l \cdot \alpha \cdot \Delta T$$

$$\Delta T = T_2 - T_1$$

$$l_1 = l \cdot (1 + \alpha \cdot \Delta T)$$

$$\Delta V = V \cdot \beta \cdot \Delta T$$

$$V_1 = V \cdot (1 + \beta \cdot \Delta T)$$

$$\beta = 3 \cdot \alpha$$

#### Zobniki

$$m = \frac{p}{\pi}$$

$$d_0 = z \cdot m$$

$$d_{\rm f} = d_{\rm 0} - 2.4 \, {\rm m}$$

$$d_{k} = d_{0} - 2 \text{ m}$$

# Gonila (jermenska, zobniška, verižna, sestavljena)

$$a = \frac{d_1 + d_2}{2}$$

$$i = \frac{n_1}{n_2} = \frac{d_2}{d_1} = \frac{z_2}{z_1} = \frac{M_2}{M_1}$$

$$M_1 = \frac{30 \cdot P_1}{\pi \cdot n_1}$$

$$M_2 = \frac{30 \cdot P_2}{\pi \cdot n_2}$$

$$\eta = \frac{P_2}{P_1}$$

$$P_2 = \eta \cdot P_1$$

$$i_{\text{cel}} = i_{12} \cdot i_{34} \cdot \dots$$

$$i_{\text{cel}} = \frac{n_{\text{vhod}}}{n_{\text{izhod}}}$$

## Elastične deformacije, Hookov zakon

$$\sigma = E \cdot \varepsilon = \frac{F}{A}$$

$$\varepsilon = \frac{\Delta l}{l_0}$$

$$\Delta l = l - l_0$$